

**MARKED-UP COPY OF THE AMENDMENT TO THE FIRST FULL PARAGRAPH ON**  
**PAGE 8 OF THE SPECIFICATION**

-- Figs. 2 to 5 show stages [of a step] or three steps in which the disc member 11 is held between a circular bottom pattern tool 33 and a circular top pattern tool 34, and the flange-shaped portion 13 is gradually thickened by using circular rollers 35 to 38 of several [kinds] configurations.--